

Amendments to the Claims are as follows:

1. (Currently Amended) A thin film magnetic head comprising a protuberance layer having a predetermined length in at the height direction from a surface facing a recording medium and a back gap layer located at a predetermined distance in the height direction from at the rear end surface in the height direction of the protuberance layer, each provided on a lower core layer extending in the height direction from at the facing-surface side, a magnetic layer connecting between the protuberance layer and the back gap layer, and a coil layer wound in a toroidal shape around the magnetic layer,

wherein a plurality of first coil pieces extending in at the direction intersecting the magnetic layer are provided at predetermined spacings in the height direction in a space enclosed with the lower core layer, the protuberance layer, and the back gap layer, connection layers are provided while protruding from the end portions in at the track-width direction of each first coil piece, and the first coil pieces are covered with a coil insulating layer,

wherein all of at the top surface of the coil insulating layer, at the top surface of the protuberance layer, at the top surface of the back gap layer, and the top surfaces of the connection layers are provided as the same flattened surface,

wherein the magnetic layer is provided on the flattened surface of the coil insulating layer, the protuberance layer, and the back gap layer,

wherein a plurality of second coil pieces crossing over the magnetic layer are provided on the magnetic layer with an insulating layer therebetween, and

wherein the end portions in the track-width direction of each second coil piece are electrically connected to the top surfaces of the connection layers exposed at the flattened surface, and the end portions of the first coil pieces adjacent to each other are connected via the second coil pieces, so that the coil layer wound in the a toroidal shape is provided.

2. (Currently Amended) A thin film magnetic head comprising a protuberance layer having a predetermined length in at the height direction

from a surface facing a recording medium and a back gap layer located at a predetermined distance in the height direction from at the rear end surface in the height direction of the protuberance layer, each provided on a lower core layer extending in the height direction from at the facing-surface side, a magnetic layer connecting between the protuberance layer and the back gap layer, and a coil layer wound in a toroidal shape around the magnetic layer,

wherein a plurality of first coil pieces extending in at the direction intersecting the magnetic layer are provided in a space enclosed with the lower core layer, the protuberance layer, and the back gap layer, and the first coil pieces are covered with a coil insulating layer,

wherein the magnetic layer is provided on the coil insulating layer, the protuberance layer, and the back gap layer, and the magnetic layer is covered with an insulating layer having at the top surface provided as a flattened surface,

wherein a plurality of second coil pieces crossing over the magnetic layer are provided on the flattened surface of the insulating layer, and

wherein the top surfaces of the connection layers electrically connected to the end portions in at the track-width direction of each first coil piece are exposed at at the surface flush with the flattened surface, the end portions in the track-width direction of each second coil piece are electrically connected to the top surfaces of the connection layers and, thereby, the end portions of the first coil pieces adjacent to each other are connected via the second coil pieces, so that the coil layer wound in the a toroidal shape is provided.

3. (Currently Amended) A thin film magnetic head comprising a protuberance layer having a predetermined length in at the height direction from a surface facing a recording medium and a back gap layer located at a predetermined distance in the height direction from at the rear end surface in the height direction of the protuberance layer, each provided on a lower core layer extending in the height direction from at the facing-surface side, a

magnetic layer connecting between the protuberance layer and the back gap layer, and a coil layer wound in a toroidal shape around the magnetic layer,

wherein a plurality of first coil pieces extending in at the direction intersecting the magnetic layer are provided in a space enclosed with the lower core layer, the protuberance layer, and the back gap layer, lower connection layers are provided while protruding from the end portions in at the track-width direction of each first coil piece, and the first coil pieces are covered with a coil insulating layer,

wherein all of at the top surface of the coil insulating layer, at the top surface of the protuberance layer, at the top surface of the back gap layer, and the top surfaces of the lower connection layers are provided as the same flattened surface,

wherein the magnetic layer is provided on the flattened surface of the coil insulating layer, the protuberance layer, and the back gap layer, and upper connection layers electrically connected to the lower connection layers are provided,

wherein the magnetic layer is covered with an insulating layer having at the top surface provided as a flattened surface, and the top surfaces of the upper connection layers are exposed at surfaces flush with the flattened surface, and

wherein a plurality of second coil pieces crossing over the magnetic layer are provided on the flattened surface of the insulating layer, the end portions in the track-width direction of each second coil piece are electrically connected to the upper connection layers exposed at the flattened surface, and the end portions of the first coil pieces adjacent to each other are connected via the second coil pieces, so that the coil layer wound in the a toroidal shape is provided.

4. (Currently Amended) The thin film magnetic head according to Claim 1, wherein a laminated structure comprising a lower magnetic pole layer, a gap layer, and an upper magnetic pole layer for serving as the magnetic layer in that order from the bottom is provided on the protuberance

layer, and a track width Tw is determined by at the width dimension in the track-width direction of the laminated structure in at the facing-surface.

5. (Currently Amended) The thin film magnetic head according to Claim 1, wherein the protuberance layer is a magnetic pole end layer in which at least a lower magnetic pole layer, a gap layer formed from a non-magnetic metal material, and an upper magnetic pole layer are provided by plating in that order from the bottom and a track width Tw is regulated by at the width dimension in the track-width direction in at the facing-surface, and the magnetic layer is laminated on the magnetic pole end layer.

6. (Currently Amended) The thin film magnetic head according to Claim 5, wherein at the saturation magnetic flux density of the magnetic layer is lower than that of the upper magnetic pole layer.

7. (Currently Amended) The thin film magnetic head according to Claim 1, wherein, with respect to at least one pair of the first coil pieces adjacent to each other, at the distance between the end portions adjacent to each other in the height direction of the first coil pieces is larger than a minimum distance between the first coil pieces in at the region overlapping the magnetic layer.

8. (Original) The thin film magnetic head according to Claim 7, wherein the plurality of first coil pieces include portions parallel to each other in the region overlapping the magnetic layer.

9. (Currently Amended) The thin film magnetic head according to Claim 1, wherein, with respect to at least one pair of the second coil pieces adjacent to each other, at the distance between the end portions adjacent to each other in the height direction of the second coil pieces is larger than a

minimum distance between the second coil pieces in atthe region overlapping the magnetic layer.

10. (Original) The thin film magnetic head according to Claim 9, wherein the plurality of second coil pieces include portions parallel to each other in the region overlapping the magnetic layer.

11. (Currently Amended) The thin film magnetic head according to Claim 1, wherein atthe length dimension of the second coil piece in a first direction orthogonal to atthe direction of a current flow is larger than atthe length dimension of the first coil piece in the first direction.

12. (Currently Amended) The thin film magnetic head according to Claim 1, wherein atthe film thickness of the second coil piece is larger than atthe film thickness of the first coil piece.

13. (Currently Amended) The thin film magnetic head according to Claim 2, wherein a laminated structure comprising a lower magnetic pole layer, a gap layer, and an upper magnetic pole layer for serving as the magnetic layer in that order from the bottom is provided on the protuberance layer, and a track width Tw is determined by atthe width dimension in the track-width direction of the laminated structure in atthe facing-surface.

14. (Currently Amended) The thin film magnetic head according to Claim 2, wherein the protuberance layer is a magnetic pole end layer in which at least a lower magnetic pole layer, a gap layer formed from a non-magnetic metal material, and an upper magnetic pole layer are provided by plating in that order from the bottom and a track width Tw is regulated by atthe width

dimension in the track-width direction in at the facing-surface, and the magnetic layer is laminated on the magnetic pole end layer.

15. (Currently Amended) The thin film magnetic head according to Claim 14, wherein at the saturation magnetic flux density of the magnetic layer is lower than that of the upper magnetic pole layer.

16. (Currently Amended) The thin film magnetic head according to Claim 2, wherein, with respect to at least one pair of the first coil pieces adjacent to each other, at the distance between the end portions adjacent to each other in the height direction of the first coil pieces is larger than a minimum distance between the first coil pieces in at the region overlapping the magnetic layer.

17. (Original) The thin film magnetic head according to Claim 16, wherein the plurality of first coil pieces include portions parallel to each other in the region overlapping the magnetic layer.

18. (Currently Amended) The thin film magnetic head according to Claim 2, wherein, with respect to at least one pair of the second coil pieces adjacent to each other, at the distance between the end portions adjacent to each other in the height direction of the second coil pieces is larger than a minimum distance between the second coil pieces in at the region overlapping the magnetic layer.

19. (Original) The thin film magnetic head according to Claim 18, wherein the plurality of second coil pieces include portions parallel to each other in the region overlapping the magnetic layer.

20. (Currently Amended) The thin film magnetic head according to
Claim 2, wherein at the length dimension of the second coil piece in a first
direction orthogonal to at the direction of a current flow is larger than at the
length dimension of the first coil piece in the first direction.

21. (Currently Amended) The thin film magnetic head according to
Claim 2, wherein at the film thickness of the second coil piece is larger than
at the film thickness of the first coil piece.

22. (Currently Amended) The thin film magnetic head according to
Claim 3, wherein a laminated structure comprising a lower magnetic pole
layer, a gap layer, and an upper magnetic pole layer for serving as the
magnetic layer in that order from the bottom is provided on the protuberance
layer, and a track width Tw is determined by at the width dimension in the track-
width direction of the laminated structure in at the facing-surface.

23. (Currently Amended) The thin film magnetic head according to
Claim 3, wherein the protuberance layer is a magnetic pole end layer in which
at least a lower magnetic pole layer, a gap layer formed from a non-magnetic
metal material, and an upper magnetic pole layer are provided by plating in
that order from the bottom and a track width Tw is regulated by at the width
dimension in the track-width direction in at the facing-surface, and the magnetic
layer is laminated on the magnetic pole end layer.

24. (Currently Amended) The thin film magnetic head according to
Claim 23, wherein at the saturation magnetic flux density of the magnetic layer
is lower than that of the upper magnetic pole layer.

25. (Currently Amended) The thin film magnetic head according to Claim 3, wherein, with respect to at least one pair of the first coil pieces adjacent to each other, atthe distance between the end portions adjacent to each other in the height direction of the first coil pieces is larger than a minimum distance between the first coil pieces in atthe region overlapping the magnetic layer.

26. (Original) The thin film magnetic head according to Claim 25, wherein the plurality of first coil pieces include portions parallel to each other in the region overlapping the magnetic layer.

27. (Currently Amended) The thin film magnetic head according to Claim 3, wherein, with respect to at least one pair of the second coil pieces adjacent to each other, atthe distance between the end portions adjacent to each other in the height direction of the second coil pieces is larger than a minimum distance between the second coil pieces in atthe region overlapping the magnetic layer.

28. (Original) The thin film magnetic head according to Claim 27, wherein the plurality of second coil pieces include portions parallel to each other in the region overlapping the magnetic layer.

29. (Currently Amended) The thin film magnetic head according to Claim 3, wherein atthe length dimension of the second coil piece in a first direction orthogonal to atthe direction of a current flow is larger than atthe length dimension of the first coil piece in the first direction.

30. (Currently Amended) The thin film magnetic head according to
Claim 3, wherein at the film thickness of the second coil piece is larger than
at the film thickness of the first coil piece.

31. (Currently Amended) A method for manufacturing a thin film
magnetic head, comprising the steps of:

(a) forming a lower core layer extending in at the height direction
from at the side of a surface facing a recording medium;

(b) forming a coil insulating substrate layer on the lower core
layer and, thereafter, forming a plurality of first coil pieces extending in at the
direction intersecting the height direction, at predetermined spacings in the
height direction, on the coil insulating substrate layer in a predetermined
region;

(c) forming a protuberance layer from at the facing-surface toward
the height direction on the lower core layer while at the location of the
protuberance layer is suitable for avoiding contact with the first coil pieces,
forming a back gap layer on the lower core layer while at the location of the
back gap layer is at a distance in the height direction from at the rear end
surface in the height direction of the protuberance layer and is suitable for
avoiding contact with the first coil pieces, and forming connection layers
protruding from the end portions in at the track-width direction of each first coil
piece;

(d) covering the first coil pieces with a coil insulating layer and,
thereafter, polishing the coil insulating layer, the protuberance layer, the back
gap layer, and the connection layers until at the top surface of the protuberance
layer, at the top surface of the coil insulating layer, at the top surface of the back
gap layer, and the top surfaces of the connection layers are provided as the
same flattened surface;

(e) forming a magnetic layer on the flattened surface of the coil
insulating layer, the protuberance layer, and the back gap layer to connect
between the protuberance layer and the back gap layer; and

(f) forming an insulating layer on the magnetic layer, forming a
plurality of second coil pieces on the this insulating layer while the second coil

pieces cross over the magnetic layer, connecting the end portions in the track-width direction of each second coil piece to the top surfaces of the connection layers exposed at the flattened surface, and connecting the end portions of the first coil pieces adjacent to each other via the second coil pieces, so that a coil layer wound in a toroidal shape is provided.

32. (Original) The method for manufacturing a thin film magnetic head according to Claim 31, wherein the protuberance layer, the back gap layer, and the connection layers are simultaneously formed from the same material in the step (c).

33. (Currently Amended) The method for manufacturing a thin film magnetic head according to Claim 31, comprising, instead of the step (f), the steps of comprising the steps of:

(a) forming a lower core layer extending in a height direction from a side of a surface facing a recording medium;

(b) forming a coil insulating substrate layer on the lower core layer and, thereafter, forming a plurality of first coil pieces extending in a direction intersecting the height direction, at predetermined spacings in the height direction, on the coil insulating substrate layer in a predetermined region;

(c) forming a protuberance layer from a facing-surface toward the height direction on the lower core layer while a location of the protuberance layer is suitable for avoiding contact with the first coil pieces, forming a back gap layer on the lower core layer while a location of the back gap layer is at a distance in the height direction from a rear end surface in the height direction of the protuberance layer and is suitable for avoiding contact with the first coil pieces, and forming connection layers protruding from end portions in a track-width direction of each first coil piece;

(d) covering the first coil pieces with a coil insulating layer and, thereafter, polishing the coil insulating layer, the protuberance layer, the back gap layer, and the connection layers until a top surface of the protuberance

layer, a top surface of the coil insulating layer, a top surface of the back gap layer, and top surfaces of the connection layers are provided as the same flattened surface;

(e) forming a magnetic layer on the flattened surface of the coil insulating layer, the protuberance layer, and the back gap layer to connect between the protuberance layer and the back gap layer;

(f)(g) forming upper connection layers on the connection layers while the upper connection layers extend to the locations higher than at the top surface of the magnetic layer;

(g)(h) covering the magnetic layer with an insulating layer and, thereafter, polishing the insulating layer and the upper connection layers until the top surfaces of the upper connection layers and at the top surface of the insulating layer are provided as the same flattened surface; and

(h)(i) forming a plurality of second coil pieces on the flattened surface of the insulating layer while the second coil pieces cross over the magnetic layer, connecting the end portions in the track-width direction of each second coil piece to the top surfaces of the upper connection layers exposed at the flattened surface, and connecting the end portions of the first coil pieces adjacent to each other via the second coil pieces, so that a coil layer wound in a toroidal shape is provided.